



## Industry, Logistics & Ground Support Equipment

Mayser protects people, material and technology

A close-up, high-angle view of a complex industrial machine, likely a lathe or milling machine. The machine features dark, polished metal surfaces with various components like tool holders, guides, and structural frames. A bright light source from the left creates strong highlights and shadows, emphasizing the metallic textures and the precision of the machinery. The background is slightly blurred, focusing attention on the machine's details.

## Safety in production and logistics

Production and storage processes are increasingly automated to increase economic efficiency. That requires reliable protection of danger zones on machines, systems and transfer lines in industrial production and storage halls according to the Machinery Directive. Mayser specialises in securing pinching and shearing edges as well as in detecting people to keep them from being bumped. A special area of application is ground handling in aviation.

Pressure-sensitive protection devices from Mayser can be combined to create a comprehensive solution. This reliably protects the entire working environment of the area directly surrounding the machine, all the way to the transfer lines.

Our tactile protection devices at a glance:

- Safety mats
- Safety edges and sensor profiles
- Safety shoes
- Safety bumpers

Mayser offers custom solutions for many sectors of industry. In-house development departments, a broad vertical range of manufacture, and competent advice from acknowledged specialists guarantee the process reliability required by large and small companies alike. All safety components from Mayser comply with the EN ISO 13849 and/or EN ISO 13856 standards and therefore meet the requirements of the Machinery Directive.



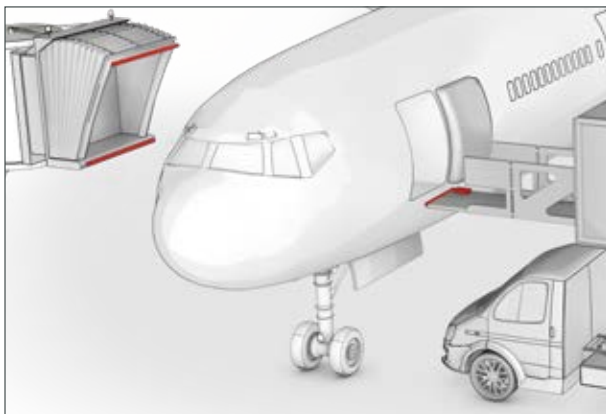
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# 1 Areas of application

Our safety systems are used wherever moving objects or automated processes could endanger the safety of people and property. Classic areas of application for pressure-sensitive safety components from Mayser are to be found in industry, as well as ground handling in aviation. Examples that meet all IATA requirements are:

- Proximity sensors between ground support equipment (GSE) and the aircraft
- Level control of platforms

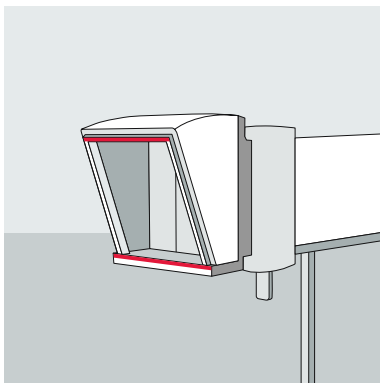


The system provides access detection of any type for hazardous industrial areas in the vicinity of machines and transfer lines, but also provides obstacle detection for protection at linear closing edges, and collision protection for automated guided vehicle systems (AGVS).

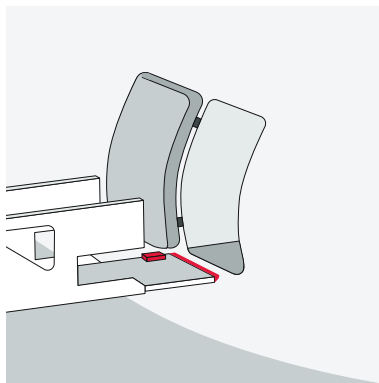
With low pressure on the safety mats, safety edges or the safety bumper, a signal is sent to the evaluation device which deenergises the voltage-free relay contacts or the OSSD outputs. The dangerous movement is stopped and a safe condition created.

We offer solutions for applications including:

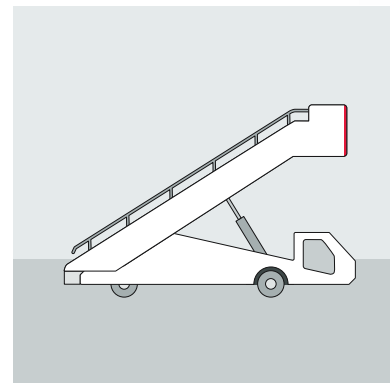
- Dangerous movement areas in production halls
- Movable elements in mechanical engineering
- Collision protection for AGVs



Passenger bridges

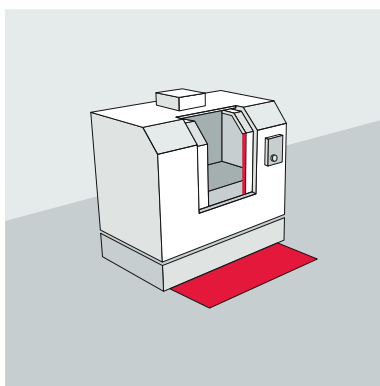
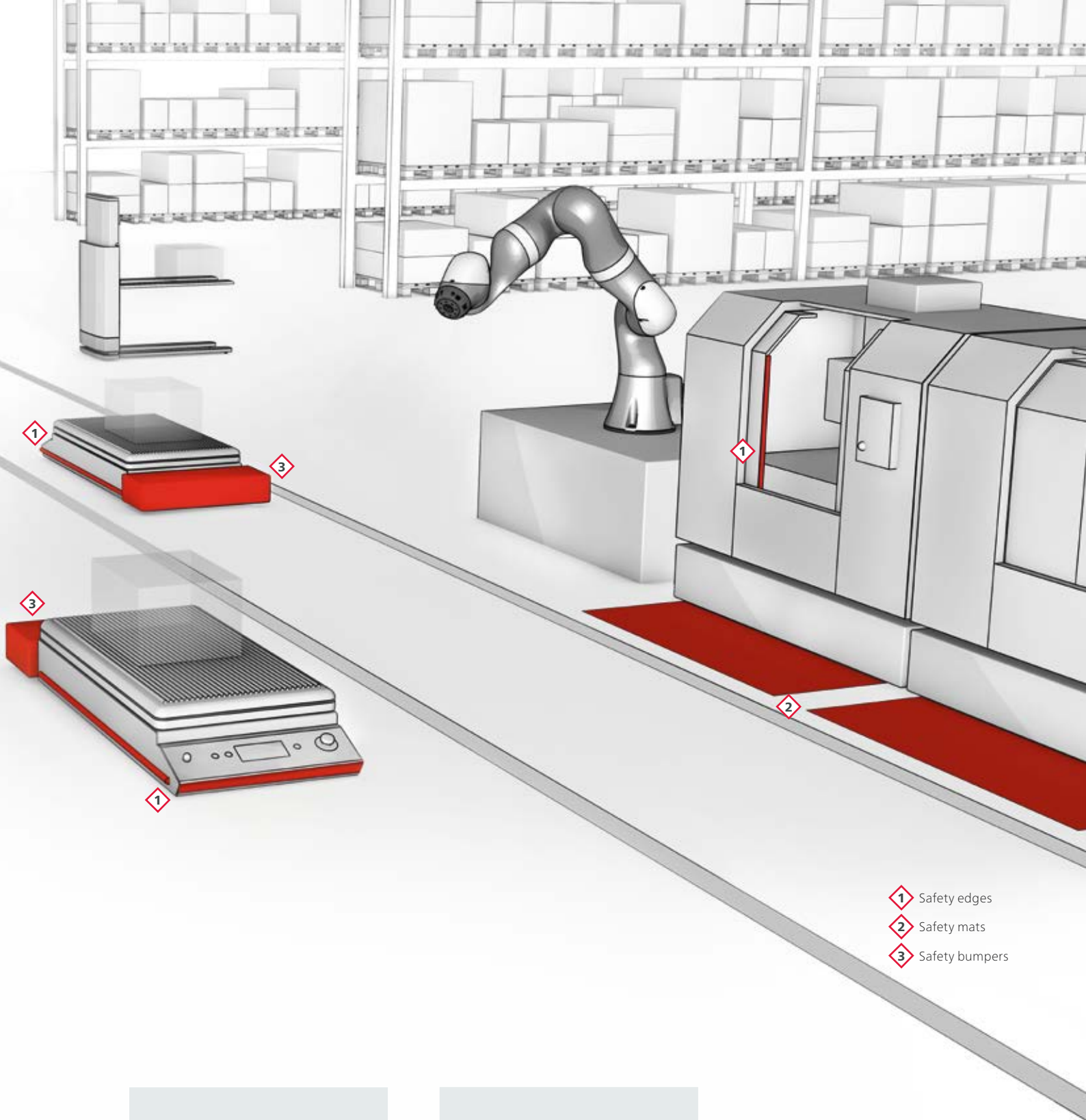


Level control

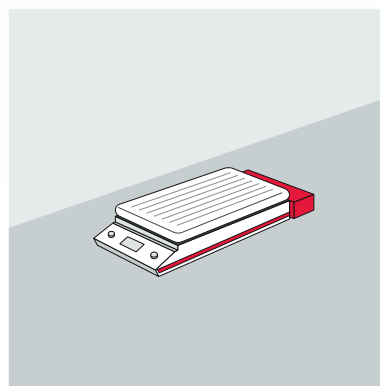


Passenger stairs





Machine safety



AGV systems

## 2 Our solutions



### Safety mats

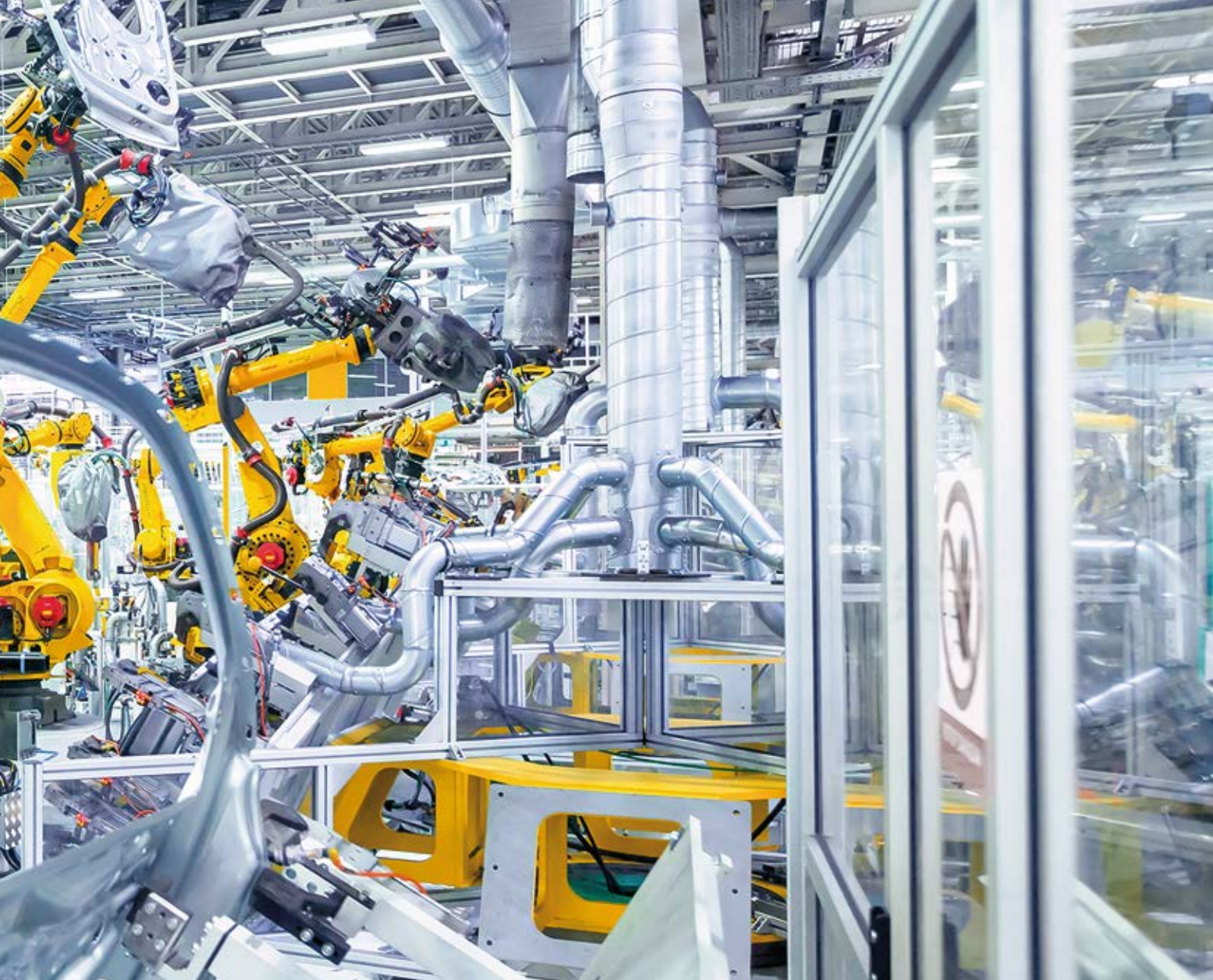
Pressure-sensitive safety mats detect persons in dangerous movement areas (e.g. on robots and machines). This solution is especially suitable for dirty environmental conditions.



### Safety edges, miniature safety edges & sensor profiles

Safety edges provide anti-pinch protection for people at pinching and shearing edges.





## Safety shoes

The safety shoe is designed for the level control of passenger boarding bridges, catering lift platforms and maintenance platforms, and prevents damage to aircraft doors.



## Safety bumpers

Safety bumpers protect people against machine components with long overtravel distances, for instance in machining centres, AGVs, measuring machines and lifting platforms.

### 3 Safety mats

Safety mats serve to detect a presence in dangerous movement areas, for instance on machines or in collaboratively used space with cobot applications. The presence of humans or objects in the protected area slows or stops the movement of the machine or the robot.

#### Technical data

	SM15	SM11	SM8
<b>General data</b>			
Height	15	11	8
Covering	GM1 GM5	2-Component coating structured surface	Rubber surface topping with moulded ramp edge
Colours	Black, green, yellow	Black	Black
<b>Functional data</b>			
Chemical resistance	+++	++	+
Degree of protection	IP65	IP65	IP65
Forms	Variable	Variable	Standard sizes, rectangular
Maximum size (single mat)	1.5 m <sup>2</sup>	1.5 m <sup>2</sup>	1.5 m <sup>2</sup>
Structure of ramps	Mitre cut according to drawing	Standard with corner joints, no drawing	Moulded profile
Safety mat system	Max. 10 per control unit	Max. 10 per control unit	Max. 10 per control unit
Applied standards	ISO 13856-1 ISO 13849-1	ISO 13856-1 ISO 13849-1	ISO 13856-1 ISO 13849-1
Operating principle	NO	NO	NO
Terminal resistance	•	•	•
4 conductor connection	•	•	•
Slip protection	R9	R9	R9
Special version	•	•	





## Your benefits

- ✓ Maintenance-free
- ✓ Robust construction
- ✓ Resistant to environmental influences and normal chemical influences
- ✓ Reliable functionality in dirty environmental conditions

## 4 Safety edges · miniature safety edges · sensor profiles

Safety edges are sensors that provide anti-pinch protection at pinching and shearing edges. If the safety edge encounters an obstacle, a signal is triggered that makes it possible to immediately stop the dangerous movement.

### Your benefits

- ✓ Diverse profile geometries
- ✓ Maintenance-free
- ✓ Custom-tailored solutions possible
- ✓ Optimal solution for different installation heights
- ✓ High degree of protection (IP65 or IP67)
- ✓ Pre-assembly or DIY installation possible





## Technical data

	<b>Safety edge</b>	<b>Miniature safety edge/ anti-pinch sensor</b>	<b>Sensor profile</b>
Operating principle	Pressure-sensitive NC contact and NO contact principle	Pressure-sensitive NO contact principle	Pressure-sensitive NO contact principle
Overall height	20 – 137 mm	4 – 16 mm	20 – 70 mm
Actuation angle	Up to $\pm 45^\circ$	Up to $\pm 45^\circ$	Up to $\pm 50^\circ$
DIY solution		•	•
Applied standards	ISO 13849-1 ISO 13856-2 EN 12978	ISO 13849-1 ISO 13856-2	ISO 13849-1 ISO 13856-2 EN 12978
Degree of protection	IP67	IP65	IP67
Operating temperature	Min. $-20^\circ\text{C}$ max. $+55^\circ\text{C}$	Min. $-25^\circ\text{C}$ max. $+80^\circ\text{C}$	Min. $-25^\circ\text{C}$ max. $+55^\circ\text{C}$
Actuating distance	8 – 17 mm	$\leq 1,0$ mm	6 – 8 mm
Rubber envelope profile	EPDM NBR CR	TPE	TPE
Custom adaptation	Bending radii Angled geometries Active ends		



## 5 Safety shoes

The safety shoe is designed for level control in mobile ground handling platforms. Sinking of the aircraft during loading exerts force on the safety shoe. This causes a signal to be sent to the lift platform control system, which then lowers the platform until the level is compensated. The especially rugged construction makes the safety shoe ideal for use in harsh environments.

### Your benefits

- ✓ Robust construction
- ✓ Maintenance-free
- ✓ ISO 13849-1, Category 3 PL d can be achieved
- ✓ Reliable operation
- ✓ Flexible use in different vehicles



## Technical data

Applied standard	ISO 13856-3	
Actuation force Test stamp Ø 80 mm	< 150 N	
Effective actuation angle	90°	
Actuation distance	< 5 mm	
Overtravel distance	15 mm	
ISO 13856: Reset function	None	
ISO 13849-1: 2016	Up to Category 3 PL d is possible	
MTTF <sub>0</sub> (sensor))	381 a	
B <sub>100</sub> (sensor))	2 x 10 <sup>6</sup>	
Sensor size (W x H x D)	300 x 69 x 104 mm	
with handle	450 x 99 x 104 mm	
Weight	1,1 kg	
IEC 60529: Degree of protection	IP67 with screwed plug connector	
Operating temperature	–20 bis +45 °C	
Storage temperature	–20 bis +45 °C	
EN 60947 -5-1: Utilisation category	AC 15: 230 V / 1,5 A DC 13: 60 V / 0,5 A	
Switching voltage (max.)	AC 230 V DC 60 V	
Switching current (max.)	1,5 A	0,5 A
Constant current (max.)	8 A	8 A

## 6 Safety bumpers

Safety bumpers protect people against machine components with long overtravel distances, for instance in machining centres, AGVs, measuring machines and lifting platforms.

Safety bumpers thus expand the range in the collision protection system field.

Typical applications are protection in mechanical engineering, stage technology, medical technology and on large, heavy gates. Safety bumpers provide collision protection on automated guided vehicle systems.





## Technical data

Operating principle	Pressure-sensitive (NC contact or NO contact principle)
Max. depth	
Standard version	400 mm
Bumpers based on drawings	1200 mm
Areas to be protected	Pinching and shearing edges Collision protection
Applied standards	ISO 13856-3 ISO 13849-1
Degree of protection	IP54
Operating temperature	–20 °C to +55 °C
Surfaces	PUR skin Polyester coverings Resistant against sparks during welding Synthetic leather
Chemical resistance (depending on the surface)	Diluted acids Alkaline solutions Cleaning products Lubricants Alcohol Disinfectants Bodily fluids Oils
Customer-specific adjustment options	Form Design Layout

## Your benefits

- ✓ High-quality materials and craftsmanship
- ✓ Custom solutions
- ✓ All RAL colours possible
- ✓ Virtually all geometries possible
- ✓ Maintenance-free
- ✓ Safety bumpers adjust to various applications with their design, form and surface, regardless of external-influences like weather or chemicals
- ✓ Optional fire resistance



The technical data is applicable as of the date of printing. Technical specifications, design and features are subject to change without notice, due to continued development at Mayser – errors excepted. Illustrations are not binding and may contain options.

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