



Aviation

Mayser makes ground handling safe.



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1 Areas of application

Our protection systems are used wherever moving objects pose a hazard that can result in human injury and material damage.

Pressure-sensitive and non-touch safety components from Mayser can be adapted to different zones; they detect and stop dangerous movements, reduce speeds and prevent damage in the event of contact.

- Proximity sensors between ground support equipment (GSE) and the aircraft
- Collision protection between objects and the aircraft
- Level control of platforms



Our safety sensors can be used on all GSE vehicles.



Passenger bridges



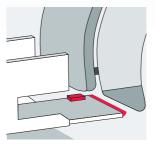
Toilet / water service vehicles



De-icer vehicles



Stairway vehicles



Pressure-sensitive sensors Non-touch sensor technology

Level control







Ultrasonic sensors

The ultrasonic industrial sensor USi and Ultrasonic safety feature non-touch object detection for all materials, as well as distance measurement.



Safety bumpers

These pressure-sensitive sensors provide soft impact protection with long overtravel distances. They are used for example in lift and stairway vehicles.



Safety shoes

The safety shoe is designed for the level control of passenger boarding bridges, catering lift platforms and maintenance platforms, and prevents damage to aircraft doors.



Safety edges, miniature safety edges & sensor profiles

Safety edges send signals where low forces are applied. This ensures the safety of people and objects at shearing and pinching edges.

Ultrasonic sensors

Environment, distance and area monitoring via ultrasound is the ideal solution for non-touch detection of persons and objects. If an object is detected within the monitored area, a movement (from GSE units or ground servicing vehicles) can be slowed down or stopped. Even the smallest objects

are reliably detected across the entire distance, regardless of material, form, transparency and colour.

Your benefits

- ✓ Non-touch monitoring of three-dimensional spaces
- ✓ Two very small ultrasonic transducers that can be positioned freely and separately from the electronics, and they will fit anywhere
- Reliably detects people but also objects made of various materials regardless of shape, transparency and colour
- ✓ Insensitive to contamination, extraneous sound, air flows and moisture, and thus suitable for ambient surveillance, collision protection or access control
- ✓ Detection without blind zone in an elliptical sound field $(+/-17^{\circ}, +/-5^{\circ})$ up to a distance of 2.50 meters
- ✓ Teach-in function allows the system to learn the complete measuring environment

Additional advantages of ultrasonic safety

- ✓ Dual-channel system for personnel safety
- ✓ Certified according to ISO 13849-1, Category 3 PL d
- ✓ Unique development in the ultrasonic field



Currently ultrasonic safety is the only ultrasonic sensor system that is certified in accordance with EN ISO 13849-1, Category 3 PL d.



Technical data

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	Ultrasonic safety	Industrial ultrasonic sensor USi	
	MAYSER WINDOWS	MAYSER OF THE PARTY OF THE PART	
Measuring principle	Ultrasonic pulse echo method	Ultrasonic pulse echo method	
Sensor	Enclosure 27 x 13 x 21 mm	Cable 1500 mm	
Applied standards	IEC 60947-5-2, IEC 60204-1	IEC 60947-5-2, IEC 60204-1	
Safety category	EN ISO 13849, Category 3 PL d		
IEC 60529: Degree of protection Evaluation unit Sensor	IP65 IP69K	IP65 IP69K	
Ultrasonic frequency	Typ. 103 kHz	103 kHz	
Sound field geometry	± 17° / ± 5°	± 17° / ± 5	
Measurement frequency	33 Hz	Typ. 20 Hz (2 – 250 Hz)	
Measurement distance	Typ. 200 cm (1-250 cm)	Typ. 2000 mm (10 – 2500 mm)	
Resolution	1 cm	1 mm	
Connection type	M12 plug-in connector	M12 plug-in connector	
OSSD outputs as safe outputs	2 OSSDs per connected ultrasonic transducer results in 2 x 2 safe PNP semiconductor outputs, each with 150 mA, short-circuit-proof, cross-circuit monitored		
Outputs OUT as message outputs	1 OUT per connected ultrasonic transducer results in 2 x 1 PNP semiconductor outputs, each with 150 mA	USi-PP: 4 x Power FET PNP USi-IP: 1 x 4 to 20 mA 3 x Power FET PNP USi-UP: 1 x 0 to 10 V 3 x Power FET PNP	
Interface / software	USB 2.0	USB 2.0	

4 Safety bumpers

Safety bumpers protect people against machine components with long overtravel distances, for instance in machining centres, AGVs, measuring machines and lifting platforms.

The soft foam body prevents damage to objects with short and long stopping distances. Safety bumpers are used in the aviation industry to protect sensitive components made of pressure-sensitive materials in aircraft that could come into contact with GSE units.



Technical data

Operating principle	Pressure-sensitive (NC contact or NO contact principle)	
Max. depth		
Standard version	400 mm	
Bumpers based on drawings	1200 mm	
Areas to be protected	Pinching and shearing edges	
	Collision protection	
Applied standards	ISO 13856-3	
	ISO 13849-1	
Degree of protection	IP54 (up to IP 65 possible)	
Operating temperature	−20 °C to +55 °C	
Surfaces	PUR skin	
	Polyester coverings	
	Resistant against sparks during welding	
	Synthetic leather	
Chemical resistance	Diluted acids	
(depending on the surface)	Alkaline solutions	
	Cleaning products	
	Lubricants	
	Alcohol	
	Disinfectants	
	Bodily fluids	
	Oils	
Customer-specific adjustment options	Form	
	Design	
	Layout	

i

The design, form and surface of safety bumpers can be adapted to the different areas of application.

Your benefits

- ✓ High-quality materials and craftsmanship
- Custom solutions
- ✓ All RAL colours possible
- Virtually all geometries possible
- ✓ Maintenance-free

- Safety bumpers adjust to various applications with their design, form and surface, regardless of external influences like weather or chemicals
- ✓ Optional fire resistance

Safety shoes

The safety shoe is designed for level control in mobile ground handling platforms. Sinking of the aircraft during loading exerts force on the safety shoe. This causes a signal to be sent to the lift platform control system, which then

lowers the platform until the level is compensated. The especially rugged construction makes the safety shoe ideal for use in harsh environments.



Technical data

Applied standard	ISO 13856-3		
Actuation force	130 13030-3		
	450 N		
Test stamp Ø 80mm	<150 N		
Effective actuation angle	90°		
Actuation distance	<5 mm		
Overtravel distance	15 mm		
ISO 13856: Reset function	none		
ISO 13849-1: 2016	up to Category 3 PL d is possible		
MTTF ₀ (sensor)	381 a		
B _{10D} (sensor)	2 x 10 ⁶		
Sensor size (W x H x D)	300 x 69 x 104 mm		
with handle	450 x 99 x 104 mm		
Weight	1.1 kg		
IEC 60529: Degree of protection	IP67 with screwed plug connector		
Operating temperature	−20 to +45 °C		
Storage temperature	−20 to +45 °C		
EN 60947 -5-1: Utilisation category	AC 15: 230 V / 1.5 A		
	DC 13: 60 V / 0.5 A		
Switching voltage (max.)	AC 230 V DC 60 V		
Switching current (max.)	1.5 A 0.5 A		
Constant current (max.)	8A 8A		

Your benefits

- ✓ Robust construction
- ✓ Maintenance-free
- ✓ ISO 13849-1, Category 3 PL d can be achieved
- ✓ Reliable operation
- ✓ Flexible use in different vehicles

6 Safety edges Miniature safety edges Sensor profiles

Safety edges are sensors that provide anti-pinch protection at pinching and shearing edges.

If the safety edge encounters an obstacle, a signal is triggered that makes it possible to immediately stop the dangerous movement.



We offer complete in-house services from development to design all the way to series delivery.

Your benefits

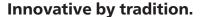
- V Diverse profile geometries
- ✓ Maintenance-free
- Custom-tailored solutions possible
- ✓ Optimal solution for different installation heights
- High degree of protection (IP67)
- ✓ Pre-assembly or DIY installation possible





Technical data

	Safety edge	Miniature safety edge / anti-pinch sensor	Sensor profile
Operating principle	Pressure-sensitive Non-touch	Pressure-sensitive	Pressure-sensitive
	NC contact and NO contact principle	NO contact principle	NO contact principle
Overall height	20 – 137 mm	4 – 16 mm	20 – 70 mm
Actuation angle	up to ±45°	up to ±45°	up to ±50 °
DIY solution		•	•
Applied standards	EN 12978 ISO 13849-1 ISO 13856-2	ISO 13849-1 ISO 13856-2	EN 12978 ISO 13856-2 ISO 13849-1
Degree of protection	IP67	IP67	IP67
Operating temperature	min. – 20 °C max. + 55 °C	min. –25 °C max. +80 °C	min. – 25 °C max. + 55 °C
Actuating distance	8 – 17 mm	≤ 1.0 mm	6 – 8 mm
Rubber envelope profile	EPDM NBR CR	TPE	TPE
Custom adaptation	Bending radii Angled geometries Active ends		





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Foam Technology & Moulding

Safety Technology

Metal Foam

Headwear